



The Global Language of Business

# IMPLEMENTATION REALITY SESSION Unique Device Identification (UDI)

Introductory Session – AIDC

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30<sup>th</sup> GS1 Healthcare Conference – Beijing  
Wednesday - 26 October 2016



# UDI Implementation “Reality”...



## Our Panel...

- GS1 AIDC UDI Basics
  - Chuck Biss - GS1 Global Office
  - Senior Director, AIDC Healthcare
- UDI Regulatory Considerations
  - Jackie Rae Elkin - Medtronic, Inc.
  - Global Process Owner - Standard Product Identification - Global Regulatory Operations ...also our Q& A Moderator
- UDI AIDC Implementation Experiences
  - Tom Werthwine – Johnson & Johnson Supply Chain
  - Director, Industry Standards
- UDI AIDC Implementation Experiences
  - Stan Malinowski - Medtronic, Inc.
  - UDI Lead for GS1 Standards and Marking

# UDI Implementation



## To start, UDI & AIDC...

- UDI's purpose
- GS1 standards supporting UDI requirements
  - "Translation" of GS1 AIDC to UDI



### **Chuck Biss**

GS1 Global Office  
Senior Director AIDC Healthcare  
[chuck.biss@gs1.org](mailto:chuck.biss@gs1.org)

# UDI purpose...



## Objective...

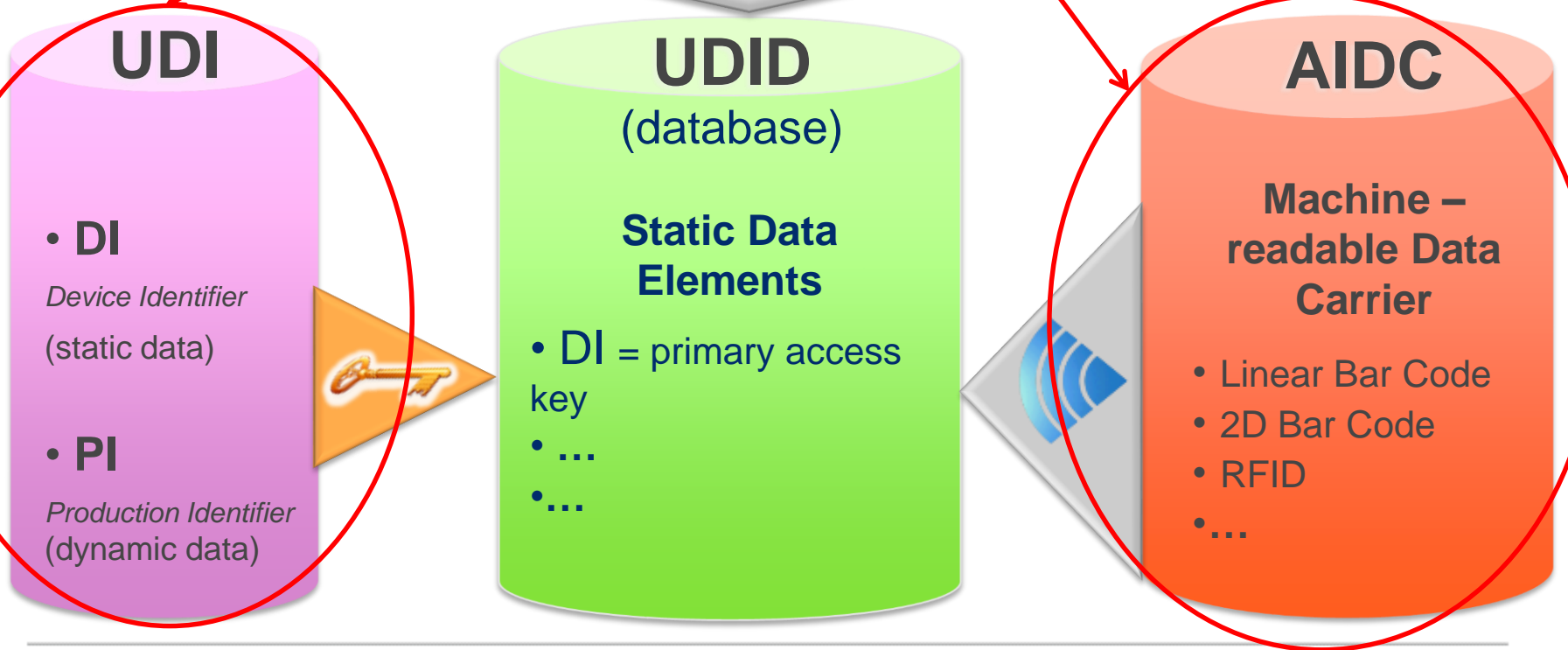
A common, **worldwide system for product identification** should eliminate differences between jurisdictions and offer significant benefits to manufacturers, users and/or patients, and regulatory authorities.



# UDI system...The AIDC “bits”...



## UDI/UDID - System



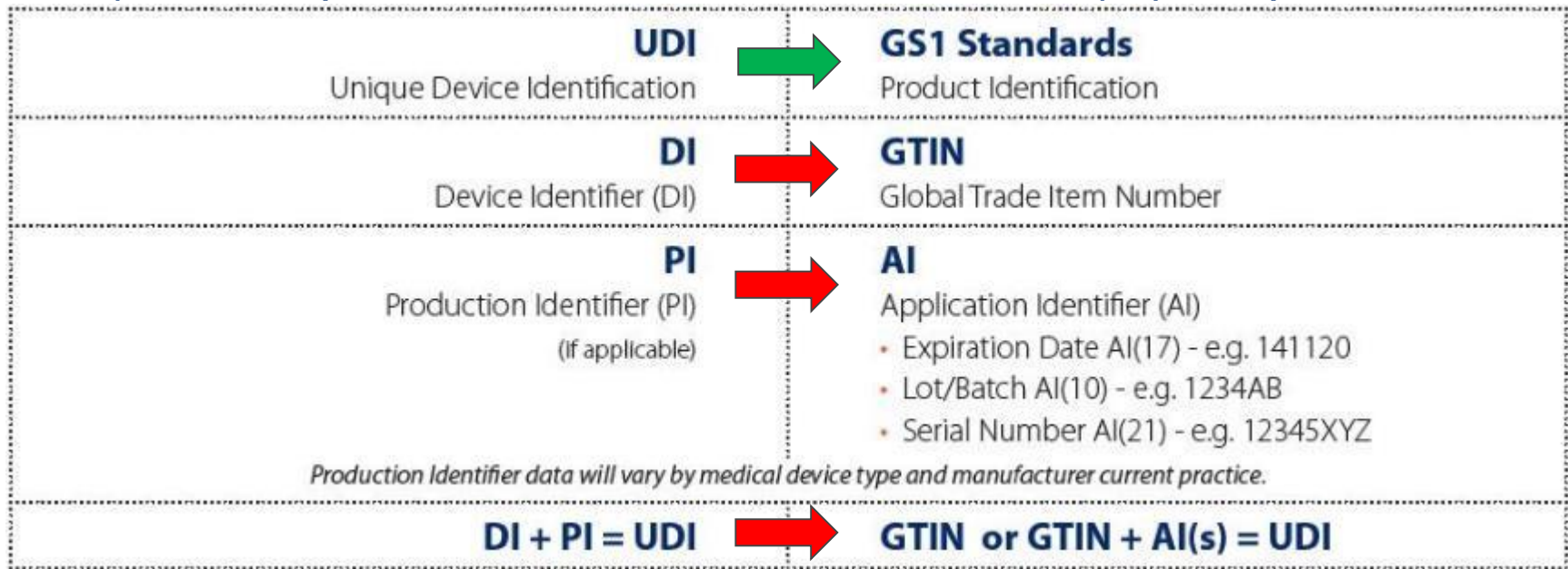
# UDI & the GS1 system...



## UDI in GS1 identification (identify) terms...

Unambiguous identification of a specific medical device... in two (2) parts:

- **Device Identifier (DI)** – ID of the “generic” medical device (GS1 **GTIN**)
- **Production Identifier (PI)** – “control” numbers or data used in a mfg. process – (GS1 **AI’s** - lot/batch, serial number, expiry, etc.)



# UDI & the GS1 system...



## UDI in GS1 allocation (identify) terms...

**Allocation** - Some common reasons for a change are: Quantity, pack sterility change, re-labeling of an original device, languages, certification marks, etc.

**Packaging Levels** - A unique UDI s/b on each applicable packaging level as defined by regulation.

Logistics items are exempt.

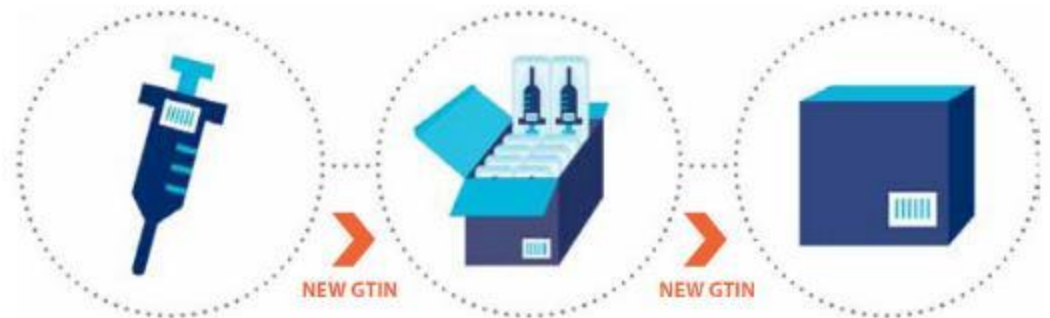
**Always** refer to local UDI regulations & GS1 GTIN Allocation Rules for details.

**Placement** - Bar code symbols are to be positioned to allow ready access for scanning when the product is stored or stocked on shelves.

### Common industry practices

**Packaging Levels** - The GTIN (DI) & AIs (PIs) should be in bar code & in human-readable form on each applicable package level as defined by regulation. Each designated package level must have its own GTIN (DI).

**Placement** - Bar code symbols are to be positioned to allow ready access for scanning when the product is stored or stocked on shelves.



NOTE: GTINs below for illustration only

Single Unit Package	Multiple Unit Package	Case
GTIN A	GTIN B	GTIN C
00857674002010	10857674002017	40857674002018

# UDI & the GS1 system...



## UDI in GS1 Data Carrier (capture) terms...

- Any ISO compliant machine-readable **Data Carrier** which contains the UDI is allowed, 1D/Linear & 2D/Matrix bar code symbols, RFID.
- “Direct Marking” in US FDA terms is not necessarily “direct PART marking”...



All data carriers are for illustration only, not to scale and not in proportional size to one another. Please refer to GS1 General Specifications for detailed & up-to-date GS1 System information. UDI requirements may vary by geography -please refer to regional UDI regulations.



# UDI label – an example from B. Braun...



## H.E.L.P. Acetate Buffer pH 4.85


**CA/GB Sodium acetate buffer solution for use ONLY with extracorporeal H.E.L.P. apheresis**  
Caution: Federal Law (U.S.) restricts this device to sale by or on order of a physician.

**CA/FR: Solution tampon d'acetate de sodium destinée à une utilisation UNIQUEMENT avec aphérèse H.E.L.P. extracorporelle**

sterile / stérile  
Endotoxin-FREE and non-pyrogenic/ Ne contient pas d'endotoxines et non-pyrogène  
SINGLE USE only, discard unused portion/ À USAGE UNIQUE seulement, jeter la portion inutilisée  
DO NOT add any additives/ NE PAS ajouter d'additifs  
NOT for intravenous infusion/ NON adapté à une perfusion intraveineuse  
ONLY USE if solution is clear and colourless/ UTILISER UNIQUEMENT si la solution est limpide et incolore  
ONLY USE if container and connections are not damaged/ Ne pas utiliser si l'emballage et les connections sont endommagées  
Keep out of the reach of children/ Conserver la solution hors de portée des enfants

Sodium acetate x 3 H<sub>2</sub>O    27.22 g/l  
Acetic acid 99%            6.82 g/l







DIN: 02373807



07-1-1318


**Manufacturer:**  
**B | BRAUN**  
B. Braun Avitum AG  
94209 Melsungen  
Germany


**4 x 3000 ml**

**REF** Article no.: **4113**

**LOT** Batch no.: **0350214**

 **Manuf. date:** **2014-03-04**

 **Expiry date:** **2017-02-28**

**Canadian Distributor:**  
Chief Medical Supplies Ltd.  
411-19th Street S.E.  
Calgary, Alberta T2E 6J7

**US Distributor:**  
B. Braun Medical Inc.  
Bethlehem, PA 18018-3624

**Production site:**  
B. Braun Avitum AG  
Kattenvenner Str. 32  
48218 Gandorf, Germany  
Made in Germany

**Device Identifier (DI)**  
"Static" portion  
GTIN (product identifier)

**Production Identifier (PI)**  
"Dynamic" portion  
Application Identifiers (e.g. serial, lot number & expiry date)

US FDA UDI required  
**ISO 8601** date format

# UDI / GS1 AIDC - the "snapshot"...



### Unique Device Identification in GS1 terms

UDI	GS1 Standards
Unique Device Identification	Product Identification
DI	GTIN
Device Identifier (DI)	Global Trade Item Number
PI	AI
Production Identifier (PI) If applicable	Application Identifier (AI) - Expiration Date AI(1) - e.g. 141130 - Lot/Batch AI(10) - e.g. 1234AB - Serial Number AI(1) - e.g. 12345678
Production Identifier data will vary by medical device approval jurisdiction current practice.	
DI + PI = UDI	GTIN or GTIN + AI(s) = UDI

**Why GTINs change?**  
Some common reasons for a GTIN (DI) to change are listed below. Refer to the appropriate UDI regulation and the GS1 Healthcare GTIN Allocation Rules for complete details on regional in-force for GTIN change:

- Change in quantity of a device package
- Change to package sterility
- Re-labeling of the original label(s) (manufacturer device)
- Change labelling languages for different global markets
- Change in certification mark, e.g., CE Mark

**Reference tools**

- GS1 General Specifications (current version)
- GS1 Healthcare GTIN Allocation Rules
- GS1 US Healthcare Provider & Supplier GTIN Tool Kits

For any question regarding the use of GTINs contact your local GS1 Member Organization. <http://www.gs1.org/contact>

### Common industry practices

**Packaging Levels** - The GTIN (DI) & AI (PI) should be in bar code & in human-readable form on each applicable package level as defined by regulator. Each designated package level must have its own GTIN (DI).

**Placement** - Bar code symbols are to be positioned to allow ready access for scanning when the product is stored or stocked on shelves.

Single Unit Package	Multiple Unit Package	Case
GTIN A	GTIN B	GTIN C
00857674002010	10857674002017	40857674002018

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### A few examples of Data Carriers across the supply chain

#### The Warehouse

GS1-128 "Concatenated" data

GS1-128 "Non-Concatenated" data

ITF-14

#### The Hospital

GS1-128 "Concatenated" data

GS1-128 "Non-Concatenated" data

GS1 DataMatrix

(01)19857674000017  
(17)141130  
(10)1234AB

#### The Point-of-Care

GS1-128 "Concatenated" data

GS1 DataMatrix

(01)10801674002017  
(17)141130  
(10)1234AB

#### The Retail POS

EAN-13

UPC-A

ITF-14

Data may be carried in a single concatenated GS1-128 (best practice) or in two GS1-128s (allowed alternative).

GS1 DataMatrix is particularly suited to small spaces on Single Unit or Multiple Unit Packages and Direct Part Marking (DPM) on Single Units.

UPC is used primarily in North America. EAN-13 is used throughout the world on Secondary (retail) packaging. UPC, EAN-13 and ITF-14 do not encode "Attribute Data" (Application Identifiers).

ITF-14 is usually seen at POS by "warehouse" retailers and commonly in the warehouse on cases.

All data carriers are for illustration only. Do not scale and use in proportional size to one another. Please refer to GS1 General Specifications for the detailed & up-to-date GS1 Systems Information. UDI requirements may vary by geography - please refer to regional UDI regulations.

Available on-line at:  
<http://www.gs1.org/healthcare/udi>  
 &  
[http://www.gs1.org/sites/default/files/docs/healthcare/UDI\\_Leaflet\\_Final.pdf](http://www.gs1.org/sites/default/files/docs/healthcare/UDI_Leaflet_Final.pdf)

# UDI Implementation



## To continue, regulatory...

- UDI Regulatory Considerations
  - the principles, global considerations, the nuances...



### **Jackie Elkin**

Medtronic, Inc.

Global Process Owner - Standard Product Identification

Global Regulatory Operations

# PRINCIPLES OF UDI IMPLEMENTATION

October 26, 2016

JACKIE RAE ELKIN  
MEDTRONIC GLOBAL REGULATORY AFFAIRS



**Medtronic**  
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# Medtronic

Further, Together

OUR THERAPIES IMPROVE  
THE LIVES OF MORE THAN  
**2 PEOPLE**  
EVERY SECOND

## EXTENSIVE SCOPE PROVEN RESULTS

**85,000+**  
EMPLOYEES

**7,500+**  
SCIENTISTS  
AND ENGINEERS

**62**  
MILLION+  
LIVES  
IMPROVED



**\$1.6B\***  
RESEARCH AND  
DEVELOPMENT  
INVESTMENT

**53,000+**  
PATENTS

**400+**  
CLINICAL  
TRIALS

## OUR REACH EXTENDS AROUND THE WORLD

**155+**  
COUNTRIES

**460+**  
LOCATIONS

**80+**  
MANUFACTURING  
FACILITIES

**50+**  
RESEARCH AND  
INNOVATION  
CENTERS

# Medtronic

Further, Together

# THE START OF AN ENDURING MISSION

- To contribute to human welfare by application of biomedical engineering in the research, design, manufacture, and sale of instruments or appliances that alleviate pain, restore health, and extend life.
- To direct our growth in the areas of biomedical engineering where we display maximum strength and ability; to gather people and facilities that tend to augment these areas; to continuously build on these areas through education and knowledge assimilation; to avoid participation in areas where we cannot make unique and worthy contributions.
- To strive without reserve for the greatest possible reliability and quality in our products; to be the unsurpassed standard of comparison and to be recognized as a company of dedication, honesty, integrity, and service.
- To make a fair profit on current operations to meet our obligations, sustain our growth, and reach our goals.
- To recognize the personal worth of employees by providing an employment framework that allows personal satisfaction in work accomplished, security, advancement opportunity, and means to share in the company's success.
- To maintain good citizenship as a company.



Contributing to  
human welfare by the  
application of biomedical  
engineering to alleviate pain,  
restore health, and extend life.



**Medtronic**

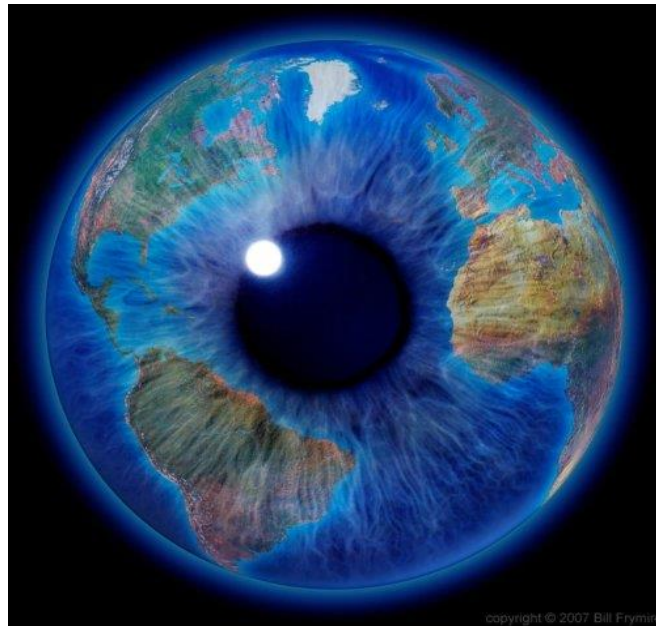
**Medtronic**

# AGENDA

- **IMDRF UDI Guidance**
  - UDI System Expectations
  - UDI System Framework
- **Comparison of UDI for US / EU/ IMDRF**
  - 1) Develop a Standardize System of UDI
  - 2) Place UDI in HRI & AIDC on Package / Device
- **Final Thoughts**



# UDI .....The Whole World is Watching





# IMDRF UDI SYSTEM FRAMEWORK

# INTERNATIONAL MEDICAL DEVICE REGULATORS FORUM (IMDRF) UDI WORK GROUP



**IMDRF** International Medical  
Device Regulators Forum



## 2. Introduction

This guidance provides a framework for those regulatory authorities that intend to develop their own UDI Systems – such that, when implemented, it achieves a globally harmonized approach to UDI. It is expected that the regulatory authorities will follow the guidance when developing their own UDI requirements. The framework can be used at a local, national, or global level. In order to reach the goal of a globally harmonized UDI System, it is critical that these systems are implemented without regional or national differences.....


UDI WG Established under  
Global Harmonization Task  
Force (GHTF) October, 2008.

**IMDRF Guidance**  
**UDI for Medical**  
**Devices**  
**Final Version,**  
**December 9, 2013**

<http://www.imdrf.org/documents/documents.asp>

# IMDRF UDI SYSTEM EXPECTATIONS

# THE FUNDAMENTAL CONCEPTS OF A GLOBALLY HARMONIZED UDI SYSTEM INCLUDE:

- the UDI and UDI Carrier are based on **global standards**,
- a UDI applied to a medical device anywhere in the world should be able to be **used globally and to meet the UDI requirements** of its regulatory authority,
- national or local identification numbers should **NOT be a substitute for UDI**,
- regulatory authorities **should not specify the procedure for modifying** these UDI standards
- the UDI Database (UDID) **core elements should not be modified** 
- the UDID should use the Health Level Seven **International (HL7) Structured Product Label (SPL) and web based interface for data submission**,
- **every medical device needs to be identified by a UDI**, unless it is exempted

## A GLOBALLY HARMONIZED AND CONSISTENT APPROACH TO UDI IS EXPECTED TO PROVIDE:

- **traceability of medical devices**, especially for field safety corrective actions,
- **adequate identification** of medical devices **through distribution and use**,
- **identification** of medical devices in **adverse events**,
- **reduction of medical errors**,
- documenting and longitudinal **capture of data** on medical devices.

# COMPARISON OF UDI IMDRF / US / EU

# UNIQUE DEVICE IDENTIFICATION SYSTEM

Comprised of  
3 Distinct  
Ideas

**1** Development of a standardized system of Unique Device Identifiers (UDI)

**2** Placing UDI in human readable and AutoID formats on package, label or device






**3** UDID – Register UDI data in UDI Database

# DEVELOP A STANDARDIZED SYSTEM OF UDI






1

## Development of a standardized system of Unique Device Identifiers(UDI)

- **Manufacturer should create and maintain** globally unique UDIs on medical devices
- **Only the Manufacturer can establish**   UDI on the device or its packaging
- Globally accepted ISO/IEC coding standards implemented by global organizations such as **GS1, HIBCC and ICCBBA**, meet the criteria of the UDI and **manufacturers shall be permitted to choose** which system to use  
- National or regional regulatory requirements **shall not restrict methods of UDI** as this will hinder the establishment of a globally harmonized UDI System  

1

## Development of a standardized system of Unique Device Identifiers(UDI)

- National/regional regulation for UDI System shall include a robust and transparent mechanism for evaluating and adjudicating requests for UDI exemptions and alternative placements of UDI-DI and UDI-PI 
- The employed UDI must meet the requirements of the globally harmonized UDI System to adequately identify a device through its distribution and use 
- A change of the label to display or modify a UDI-DI should not (in and of itself) require a premarket submission and/or re-registration. Manufacturer may be requested to notify/inform the Regulator 

1

## Development of a standardized system of Unique Device Identifiers(UDI)

- The UDI contains two parts: an **UDI-DI** and **UDI-PI**.



- If a **lot number, serial number, software version or expiration date** appears on the label, they **should be part of the UDI-PI**. If there also is a manufacturing date on the label, it does NOT need to be included in the UDI-PI (unless it is the only UDI-PI).
- A UDI shall be **assigned to the device itself or its package**. Higher levels of packaging **shall have their own UDI**. Shipping containers **should** be exempted.
- When a UDI is not assigned (and labelled) to a device at the level of its unit of use, **UoU UDI-DI should be assigned, to associate the use of a device with a patient**.

1

## Development of a standardized system of Unique Device Identifiers(UDI)

- Each **component, sub-system or accessory considered a medical device and is commercially available needs a separate UDI** unless the components are part of a convenience, medical procedure, IVD kit or configurable medical device system that is marked with its own UDI. **Kits should have their own UDI.**



- **Any change in the following Requires a New DI:**

- ✓ Brand Name,
- ✓ Device version or model,
- ✓ Labelled as single use,
- ✓ **Clinical Size (Volume, Length, Diameter),**
- ✓ Packaged sterile / need sterilization before use,
- ✓ Quantity of devices provided in a package,
- ✓ Critical warnings or contraindications: e.g. containing Latex or DEHP.



**PLACE UDI HRI & AIDC ON  
PACKAGE / DEVICE**

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## 2

# Placing UDI in human readable and AutoID formats on package, label or device

- The **UDI Carrier** (AIDC & HRI of the UDI) **shall be on the label or on the device itself and on all higher levels of device packaging.**



- In case of **significant space constraints** on the Unit of Use package the UDI carrier **may be placed on the next higher packaging level.**



- The UDI Carrier for single use medical devices of risk class A and B packaged and labeled individually **does not need to be on its package but rather on higher level of packaging e.g. carton.**





## Placing UDI in human readable and AutoID formats on package, label or device

- **No particular AIDC methods should be required by a regulatory authority.** Globally accepted AIDC methods based on ISO standards (GS1, HIBCC or ICCBBA) shall be used.



(01)10857674002017  
 (17) 141120  
 (10) 1234AB



(01) 10222222333334( 17) 091231( 10) A1345E( 21) 1234



- If linear bar codes are used, the UDI-DI and UDI-PI can be **concatenated** **non-concatenated** in two or more bar codes



(01)10857674002017(17)141120(10)1234AB



(01)10857674002017



(17)141120(10)1234AB



- In case of RFID, a linear or 2D bar code shall also be provided on the label



- The HRI format shall follow the rules of the UDI code issuing organization



2

## Placing UDI in human readable and AutoID formats on package, label or device

➤ If there are significant constraints limiting the use of both AIDC and HRI on the label, the **AIDC format shall be favored**.



➤ Medical devices that are reusable and require reprocessing between patients should have a **UDI Carrier on the device itself**.

FDA allows HRI



➤ A single finished medical device made up of multiple parts that have to be assembled **may have the UDI Carrier only on one part**.



➤ Non-prescription medical devices exclusively for **retail Point of Sale (POS)** do **not need to encode Production Identifiers** in AIDC on the point of sale package.





# FINAL THOUGHTS .....

# UDI EVOLUTION AND CHALLENGES

## Prerequisites

- RIM – Regulatory data & systems
- Global Standards Adoption
- Regulatory Data Migration

## Compliance

- Multi-year US implementation
- New regulations expected in several countries

## Efficiencies & Benefits

- Supply Chain efficiencies
- Business opportunities
- Customer Offerings

How do we ..... ?

### Utilize RIM to full potential

- Adoption (enforcement) of principles and policy

### Drive continuous improvement?

- Refine & improve UDI processes
- Extend submission capabilities
- Extend team structure to support Geographies

### Formalize identification of benefits?

- Benchmarking
- Future state / benefit planning

# THANK YOU!

Jackie Ræ Elkin

Global Process Owner - Standard Product Identification | Corporate Regulatory Operations

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LET'S TAKE HEALTHCARE  
FURTHER, TOGETHER

# UDI Implementation



## To continue, implementation experiences...

- UDI AIDC Implementation
  - one company's implementation view to date, good and bad...



### **Tom Werthwine**

Johnson & Johnson Supply Chain  
Director, Industry Standards

# UDI AIDC Implementation Experience

Tom Werthwine  
Director, Industry Standards  
Johnson & Johnson Supply Chain

October 2016

# Johnson & Johnson - A Global Presence

- Global Leader in Health Care
- More than 275 Operating Companies in 60 Countries
- Selling Products in more than 175 Countries
- Approximately 128,000 Employees Worldwide



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# The Johnson & Johnson Credo

- Created in 1943
- Drives deep commitment to ethical principles
- Common set of values unifying diverse business



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# Johnson & Johnson Medical China

- Founded in 1994
- More than 3,500 employees
- Headquartered in Shanghai
- Offices in Beijing, Guangzhou, Wuhan, Nanjing, Jinan, Hangzhou, Chongqing, Chengdu, Shenyang, Xi'an, Tianjin
- Products for minimally invasive and open surgery, electrophysiology diabetes care, orthopedic & infection prevention
- Committed to technology, patient education and physician training

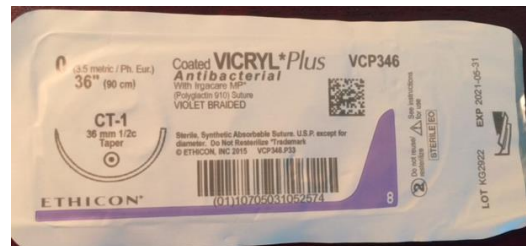




# The Challenges

## For Johnson & Johnson companies

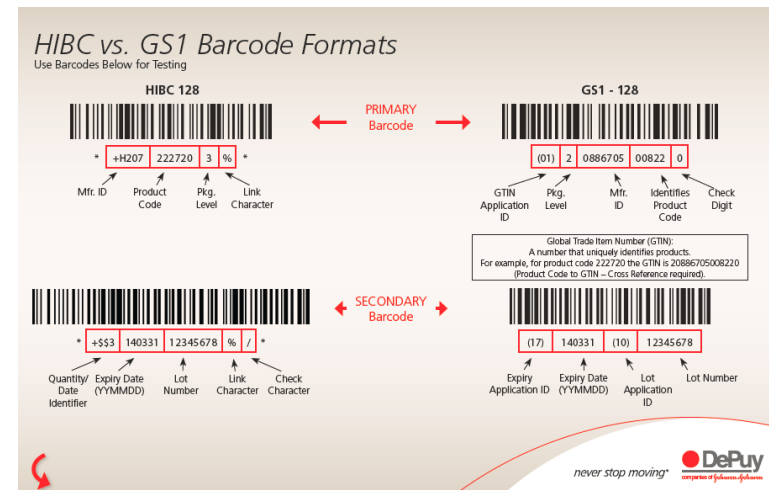
- A large portfolio of medical devices and in-vitro diagnostics
- A large and complex “make organization” relying on internal and external manufacturers
- Multiple ways to print labelling and a diverse packaging portfolio
- Products that need direct part marking
- A dynamic merger, acquisition, and divestiture program



# The Challenges

## For Customers

- Many companies adopted the HIBCC bar code standard and some customers use the bar codes
- Some customers use linear only bar code scanners
- Customers new to AIDC have issues with scanning
- Customers adopting UDI want to pre-load GTINs before they received UDI-compliant product



# The Process

## Build an Extraordinary team

- Find the Champions of UDI
- Engage all functions

## Rely on external resources



**AdvaMed**  
Advanced Medical Technology Association



## Develop enterprise wide policies

- GS1 bar codes
- GTINS in one place
- Document specific decisions

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# The Technology

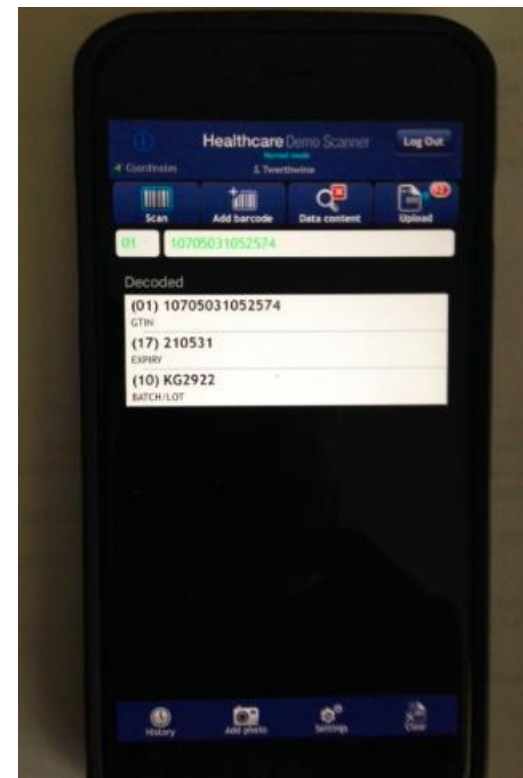
Recognize that AIDC in healthcare is an open system

**GS1 US**

**GS1 US Barcode Verification Report**  
Report Number: GS1USBV07064

**Technical Analysis of the Symbol**

GS1 Parameters	Assessed	Within Standard Range	Required	ISO Parameters	ISO Grade	Within Standard Range	Required
Symbol Structure	0	✓	Includes Check Digit, FNC1 in 1 <sup>st</sup> position etc.	Overall ISO Grade	4.0/06/660 (A)	✓	≥ 1.5
X-dimension	10.0 mils 0.01"	✓	SST #6 .0067" To .0195"	Decode	PASS 248	✓	PASS
Bar Code Height Min	0.390" Manually Measured	C	.500"	Symbol Contrast	4.0 (A) 81%	✓	> 1.5
Quiet Zone (Left)	0.450" Manually Measured	✓	≥ 0.100" (10X)	Minimum Reflectance	PASS	✓	PASS
Quiet Zone (Right)	0.870" Manually Measured	✓	≥ 0.100" (10X)	Edge Contrast	PASS	✓	PASS
Human Readable	010081233702006 0	✓	One-to-one match with encoded data	Modulation	4.0 (A) 80%	✓	≥ 1.5
Bar Code Width	1.340" Manually Measured	✓	≤ 6.5" (Including Quiet Zones)	Defects	4.0 (A) 8%	✓	≥ 1.5



# The Technology

## Common mistakes in bar coding

New label designers often select EC200 Datamatrix and Code 128 and not the GS1 versions that use GS1 data carrier identifiers and group separators

### 2.2.1 Function 1 Symbol Character (FNC1)

By definition in ISO/IEC 16022 GS1 DataMatrix uses a special start sequence to differentiate GS1 DataMatrix from other ISO/IEC Data Matrix symbols. This is achieved by using the Function 1 Symbol Character (FNC1) in the first position of the data encoded. It enables scanners to process the information according to the GS1 System Rules.

The FNC1 (codeword 232) has two separate uses in GS1 DataMatrix:

- Start character: FNC1 is a special, non-printable, character. It is often inserted using a double-byte "Latch to extended ASCII" but this is system dependent.
- Field Separator to separate application identifiers that are not in the predefined list. (See table 2.2.3-1)



#### Important:

- In accordance with ISO/IEC 15424 - Data Carrier Identifiers (including Symbology Identifiers), the Symbology Identifier is the first three characters transmitted by the scanner indicating symbology type. For a GS1 DataMatrix the symbology identifier is jd2.

Why important?

Used to parse data.

Send GTIN to GTIN field.

Send LOT to LOT field, etc.

# The Technology

## Collaboration with actual clinical users



Geisinger staff scans new label in OR, warehouse and patient room.

GEISINGER



# The Rewards

## Patient Safety: A Credo Value

### Our Credo

We believe our first responsibility is to the doctors, nurses and patients, to mothers and fathers and all others who use our products and services. In meeting their needs everything we do must be of high quality. We must constantly strive to reduce our costs in order to maintain reasonable prices. Customers' orders must be serviced promptly and accurately. Our suppliers and distributors must have an opportunity to make a fair profit.

We are responsible to our employees, the men and women who work with us throughout the world. Everyone must be considered as an individual. We must respect their dignity and recognize their merit. They must have a sense of security in their jobs. Compensation must be fair and adequate, and working conditions clean, orderly and safe. We must be mindful of ways to help our employees fulfil their family responsibilities. Employees must feel free to make suggestions and complaints. There must be equal opportunity for employment, development and advancement for those qualified. We must provide competent management, and their actions must be just and ethical.

We are responsible to the communities in which we live and work and to the world community as well. We must be good citizens — support good works and charities and bear our fair share of taxes. We must encourage civic improvements and better health and education. We must maintain in good order the property we are privileged to use, protecting the environment and natural resources.

Our final responsibility is to our stockholders. Business must make a sound profit. We must experiment with new ideas. Research must be carried on, innovative programs developed and mistakes paid for. New equipment must be purchased, new facilities provided and new products launched. Reserves must be created to provide for adverse times. When we operate according to these principles, the stockholders should realize a fair return.

**Johnson & Johnson**

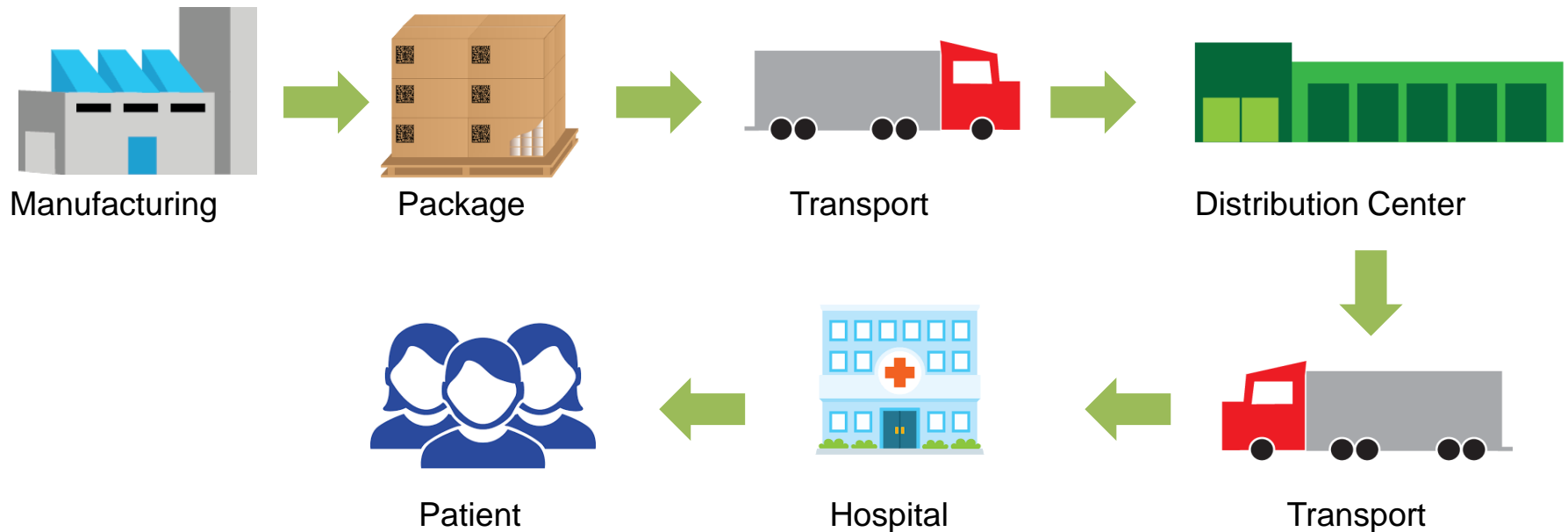
We believe our first responsibility is to the doctors, nurses and patients, to mothers and fathers and all others who use our products and services. In meeting their needs everything we do must be of high quality. We must constantly strive to reduce our costs in order to maintain reasonable prices. Customers' orders must be serviced promptly and accurately. Our suppliers and distributors must have an opportunity to make a fair profit.

# The Rewards

High Quality: A Credo Value







**End-to-end visibility** of our product through GS1 GTINS (UDI), GLNs and AIDC technology





# The Rewards

## Supply Chain Efficiency

Process	Example	JNJ use
	Identify GTIN = Product GLN = Location	GTINs in product master data; on labels GLN in customer data
	Capture Bar Code RFID	Bar codes on some product directly; all packaging
	Share EDI GDSN	EDI and GDSN with major customers
	Use Traceability POS/POU RA submissions	Visibility for planning, track & trace and field action Market access

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# The Rewards

“It’s not about the bar code, it’s about the data. . .”

Karen Longe

**DEVICE: TACIT (20886705007681)**

[DOWNLOAD: XML](#) | [JSON](#) [PRINT](#)

[VIEW ALL SECTIONS](#) | [CLOSE ALL SECTIONS](#)

**− DEVICE IDENTIFIER (DI) INFORMATION**

<u>Brand Name:</u> TACIT	<u>Primary DI Number:</u> 20886705007681
<u>Version or Model:</u> 222220	<u>Issuing Agency:</u> GS1
<u>Catalog Number:</u> 222220	<u>Device Count:</u> 2
<u>Company Name:</u> DEPUY MITEK, LLC	
<u>Device Description:</u> TACIT ANCHOR With Double Ended Threader Tab 2.0mm	

[CLOSE](#)

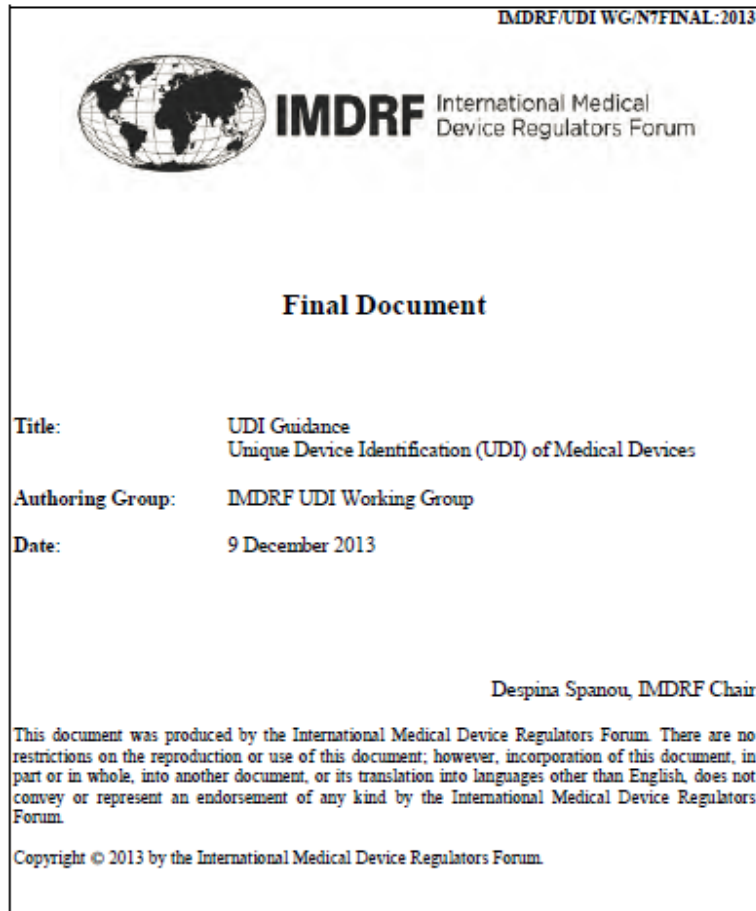
**+ DEVICE CHARACTERISTICS**

**+ DEVICE STATUS**

**+ ALTERNATIVE AND ADDITIONAL IDENTIFIERS**

**+ CUSTOMER CONTACT [?]**

# The Rewards Gained through Cooperation



Use the GS1 International Standards.  
Manage Device in the same way  
Share core data.

Healthcare is international!

谢谢

# UDI Implementation



## To continue, implementation experiences...

- UDI AIDC Implementation
  - one company's implementation view to date, good and bad...



### **Stan Malinowski**

Medtronic, Inc.

UDI Lead for GS1 Standards and Marking



The Global Language of Business

# UDI AIDC Implementation Experiences

**28th Global GS1 Healthcare Conference**

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October 20, 2016  
Stan Malinowski



# Where to Begin?



## Get Educated

- UDI Final Rule
- GS1, HIBCC and ICCBBA standards
- IMDRF UDI Guidance
- EU Recommendations and others

## Get Engaged

- Medical device industry groups
- Talk to your peers
- Standards organizations
- Implementation workgroups
- Industry projects
- Talk to the agency



# Critical Success Factors



## Organizational Awareness

- Understand UDI
- Identify beneficial business impact
- Recognize consequence of non-compliance

## Organizational Support

- Engage senior leadership
- Secure resources to implement UDI changes
- Prioritize within the business





# Establishing the Project



## Scope

- Define what is in and out of scope
- Minimize scope creep
- Include label and data updates, data management, and equipment

## Schedule

- Develop schedule based on availability of resources and compliance dates
- Priority by product risk class and impacts

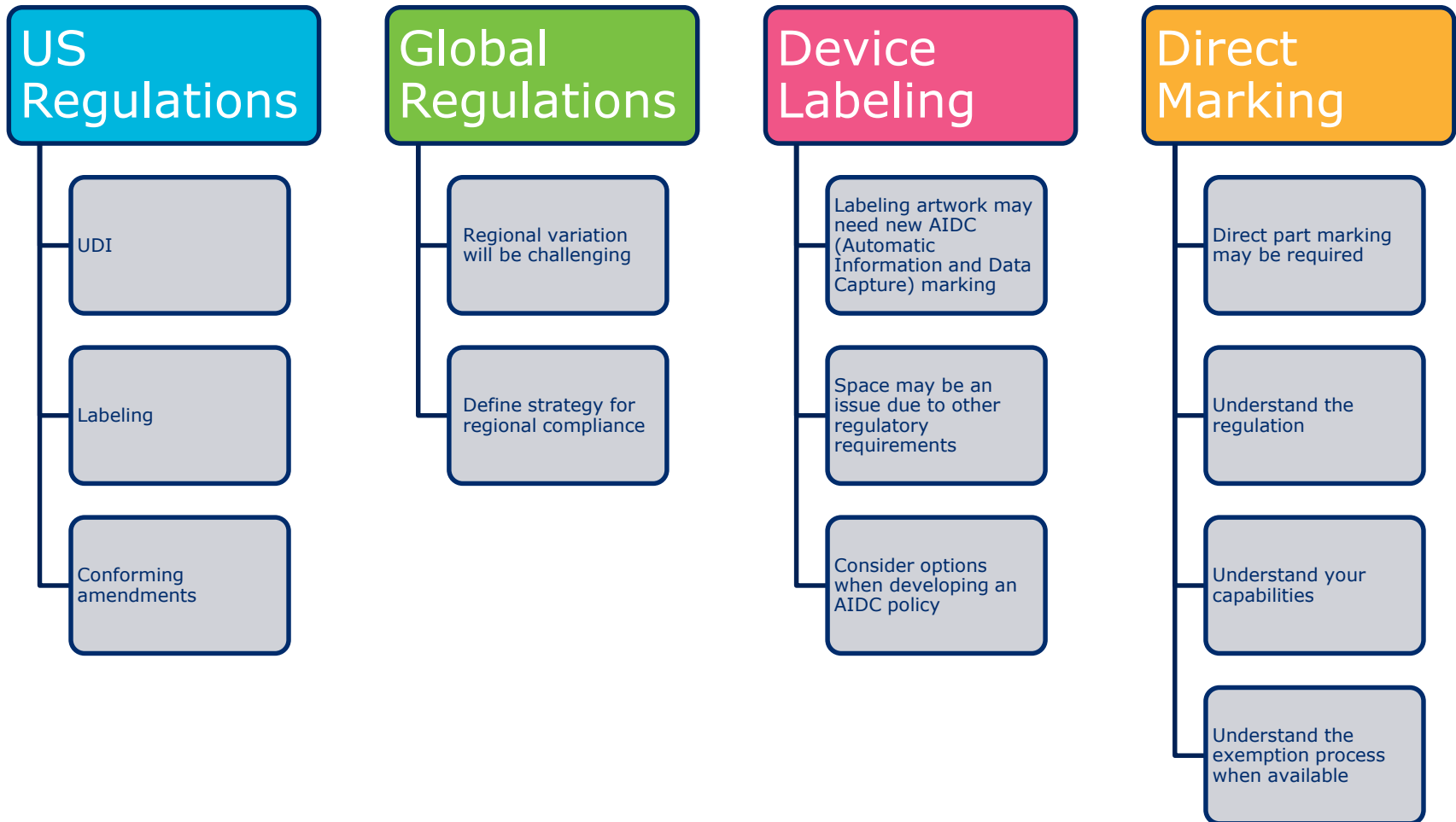
## Resource

- Establish consistent project management
- Build cross-functional team with company and industry knowledge
- Consider extended team of employees, temporary staff, and consultants

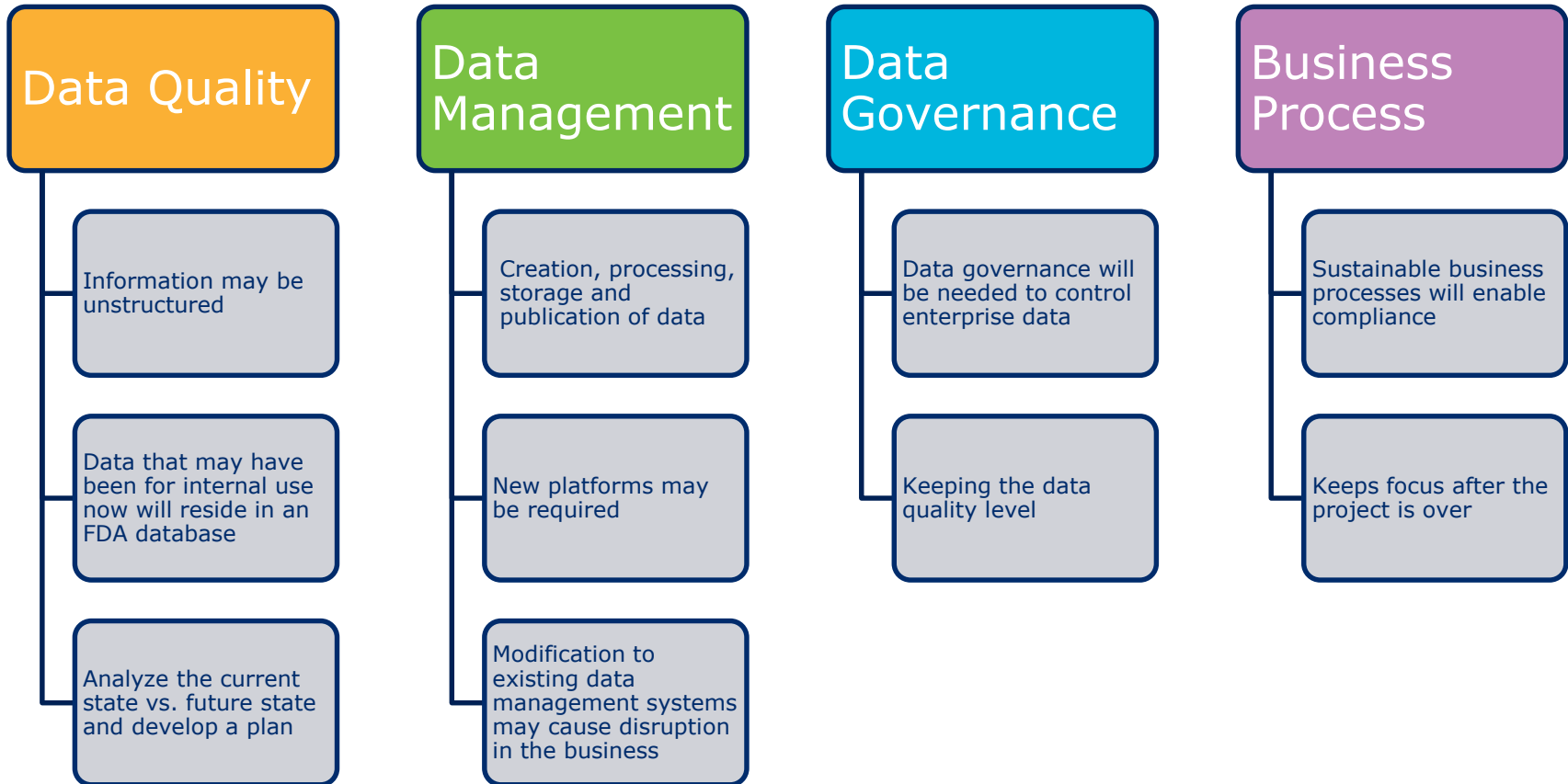
## Budget

- Secure consensus that UDI compliance requires investment
- Determine available expense and capital budgets to support the project

# Understanding the Initiative



# Understanding the Initiative



# AIDC in Healthcare



## Application of UDI

- Multiple device package levels
- Preferred formats for distribution vs. point of use, or by customer
- Content requirements create space challenges
- Label application for inner and outer boxes



# AIDC in Healthcare



## Application of UDI (Details)

- Printing on primary packaging substrates: inkjet, thermal transfer
- Printing software inconsistencies
- Barcode **verification** for **AIDC quality**
  - Process Controls Variables & Process Capability
- Documentation in Device History Record

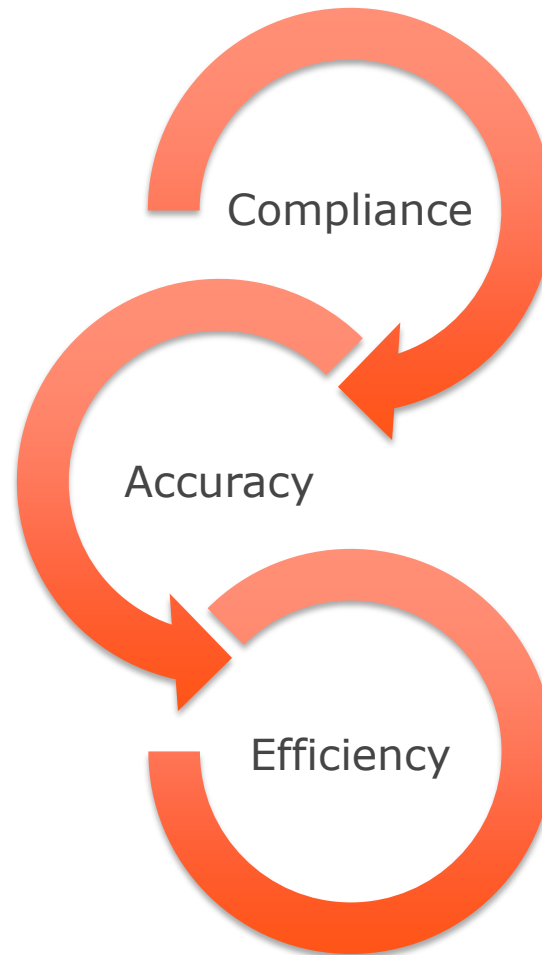


# AIDC Structure is Important



- What's in our GS1 Barcodes?
- Correct Use of AIM Identifiers
  - ]C1 for GS1-128
  - ]d2 for GS1 DataMatrix
- Efficient Use of Application Identifiers - Order Matters
  - UDI application Identifiers
    - (01) GTIN the Device Identifier
    - 1 or more Production Identifiers
      - (17) YYMMDD Use By Date or (11) YYMMDD Manufacturing Date
      - (10) Batch Number and/or (21) Serial Number

# Why Data Quality?

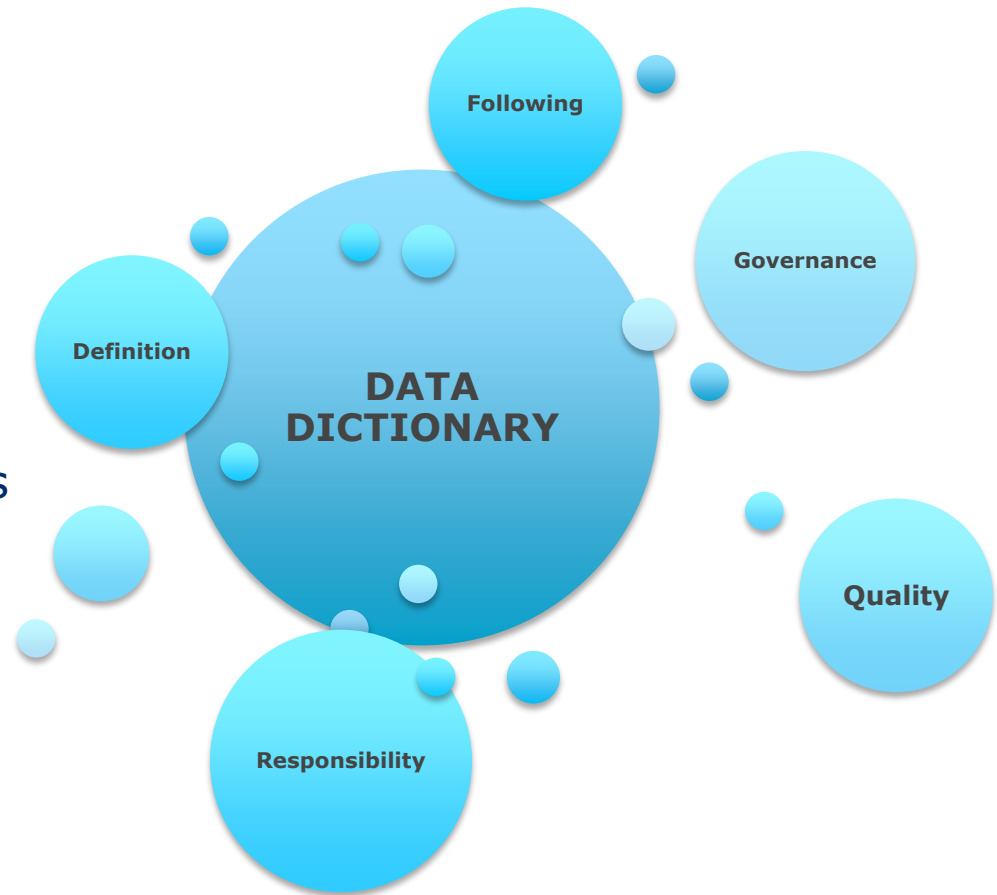


# Definition of Data



## What is Product Data?

- Attributes
- Item Level
- Packaging Level
- Compliance and Standards
- “Data Dictionary”





# GTIN Hierarchy



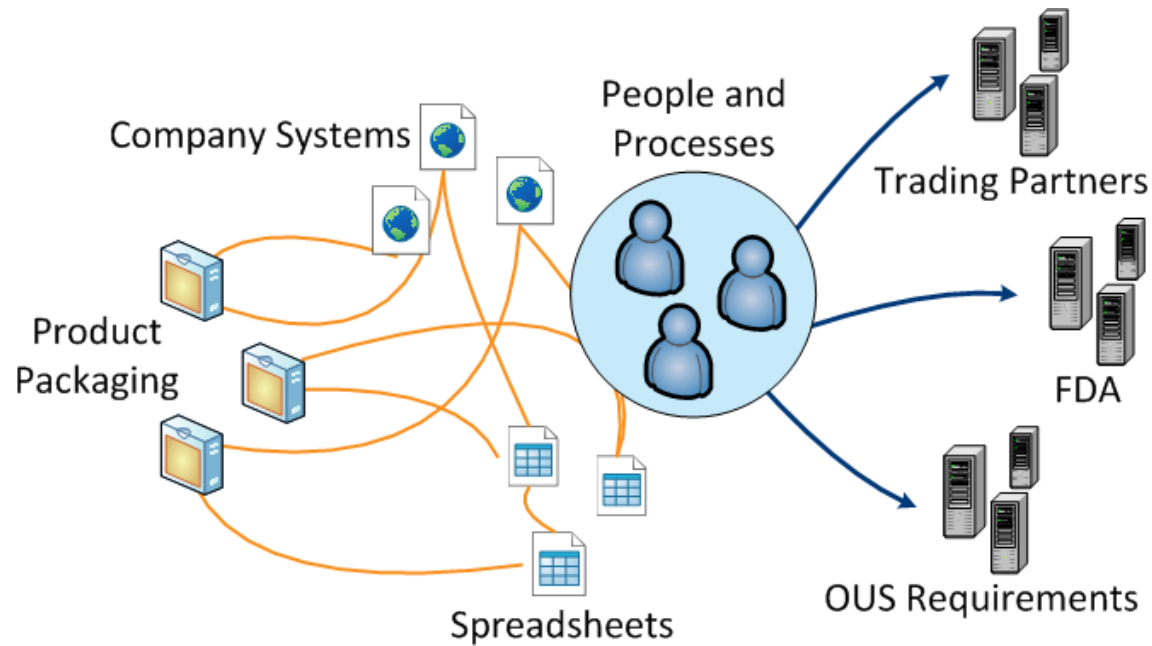
Company	Reorder Code	UOM	QOM	GTIN
Covidien	9255	EA	1	10884521021914
Covidien	9255	CT	25	20884521021911
Covidien	9255	CA	100	30884521021918

# Infrastructure and Systems



## Starting Out...

- Manual interactions
- Un-validated
- Lack of definition
- Disconnections
- Data degradation
- Multiple requirements

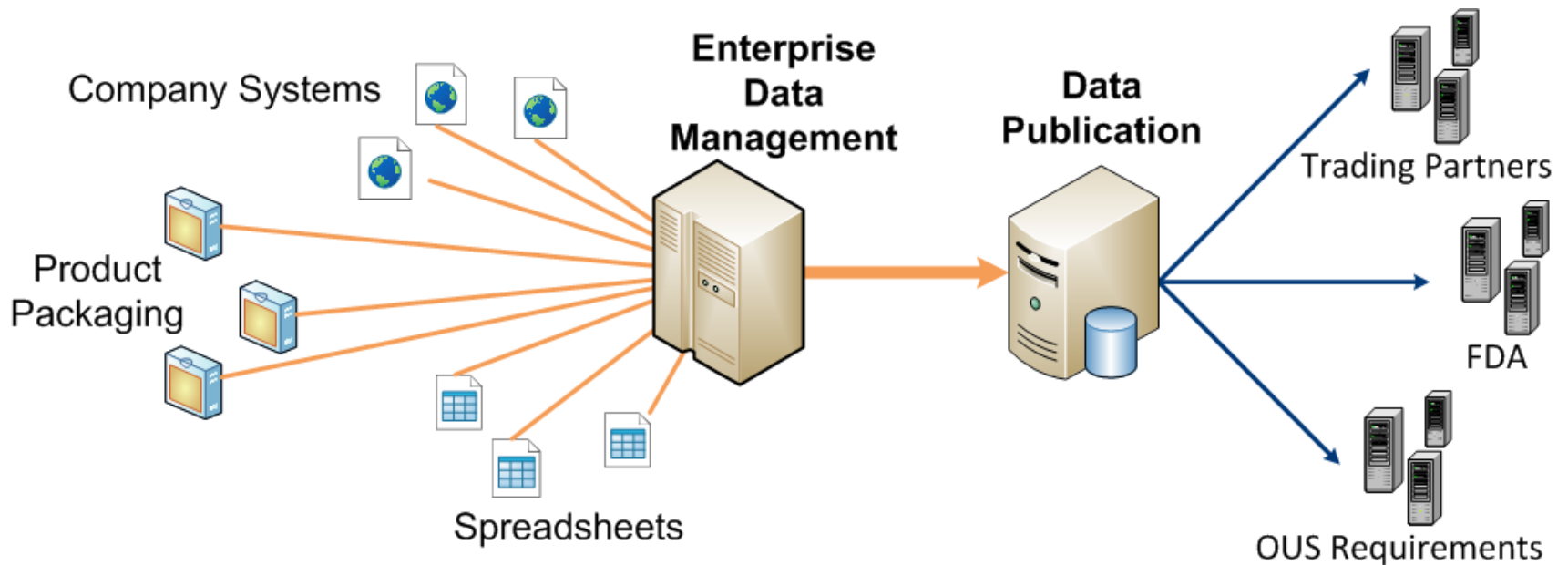


# Future State



## Strategic Approach...

- Defined processes
- Data quality
- Validated interactions
- Model of publication and consumption

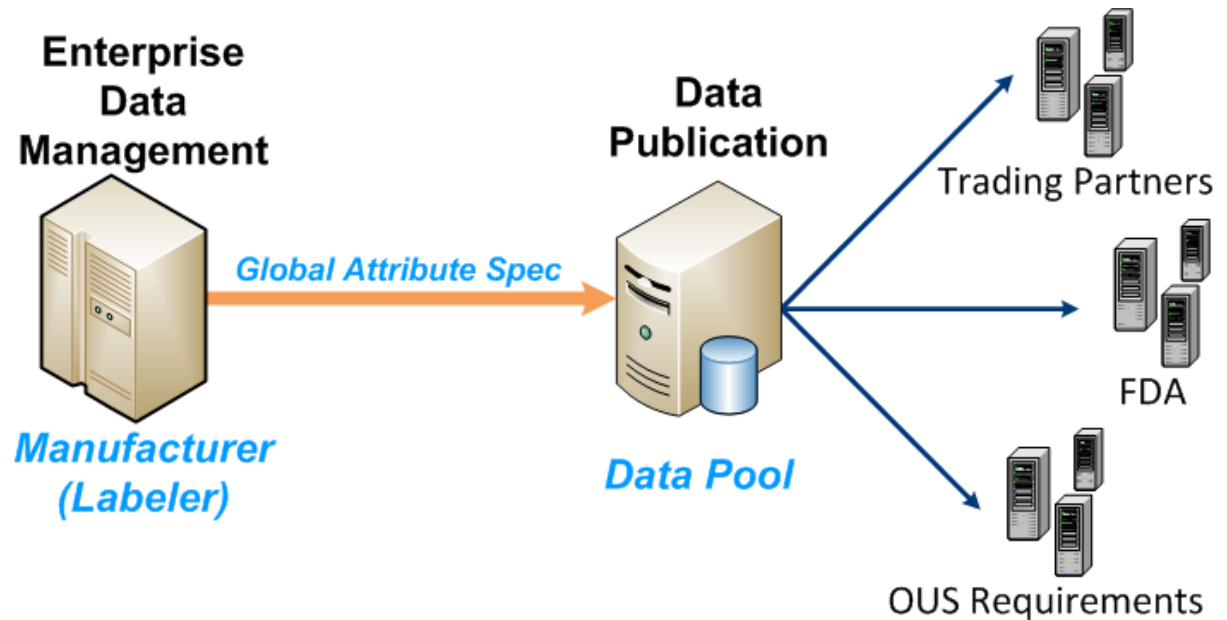


# Data Publication



## Best Practices...

- Global Attribute Spec for all UDI Data
- Scalable for UDI and GDSN publications
- Future applicability OUS
- Other Data Pool applications



# Why Data Pool / GDSN for UDI?



## Service

- Competency for transmitting data
- Attribute definition
- Existing supplier

## Compliance

- Compliance Reports
- Traceability of submission
- Validation of software

## Advantage

- One feed to your data pool may serve multiple recipients – take advantage of scale!
- Investigate overlap with other 'product catalogs'

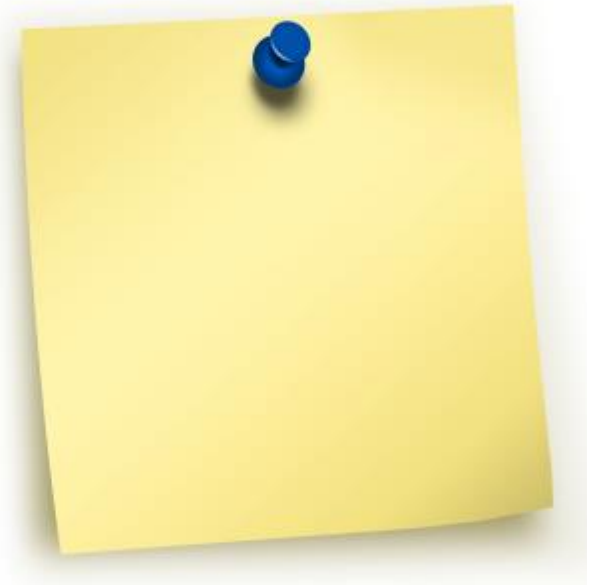
# Take-away

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## Key Points to Remember

- Understand the initiative – establish project
- UDI value is in the data
- AIDC implementation is different in Healthcare (Structure Matters)
- Data Pool / GDSN for UDI has advantages
- **Start early!**



# To conclude... audience questions...

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